ABSTRACT OF THE DISCLOSURE

- A storage stand has multiple shelves, split tubular sleeves, brackets and
- 3 vertical supports. Each shelf has multiple corners and each bracket is mounted
- at one of the corners under the shelves to hold a split tubular sleeve by welding.
- 5 The vertical supports are mounted between adjacent shelves. Since the welds
- are hidden under each shelf, the storage stand has an aesthetic appearance and
- 7 can be easily assembly.